



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-107
Job Sheet 169530



Part No: D2012-107

Job Qty: 6 ea

Part Name: Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Bell Helicopter Textron Inc (CEDWA01)

Attn: Bell Piney Flats PO Box 77045 Fort Worth, TX, 76177 USA ph:817-837-4700 fx:866-668-4852.

Note: DWG REV C IPP: D 01.11.08 Re-format, Drawing to Rev. C SM IPP Rev:E Now on Waterjet 06-06-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/21/17	0.00	0.00	Start Up Waterjet		OK 17/12/16
100	Waterjet	6 pcs		12/21/17	0.00	0.30	Waterjet1		OK 17/12/16
110	QC	6 pcs		12/21/17	0.00	0.00	QC2 Waterjet-1		OK 17/12/16
120	QC	6 pcs		12/21/17	0.00	0.00	QC8-1		38
130	Brake NC	6 pcs		12/22/17	0.02	0.18	Brake NC 1		MEL
140	QC	6 pcs		12/22/17	0.00	0.00	QC5		OK 17-12-21
150	Packaging	6 pcs		12/22/17	0.00	0.00	Packaging3		
160	QC21-SA	6 Ea		12/22/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2012-107

Descriptions: 130 - Form on press using DT9511 as per Dwg D2012-107

150 - LOCATION : WA004

DEC 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	0	58	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 11:25 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machinir ☐ Thermoformir ☐ Large Fa ☐					
Date : _____		Step #: _____		QTY Eff: _____					
Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com									
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/D ☐ Inspection Incompl ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incom ☐ Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/D ☐ Inspection Incompl ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incom ☐ Drill Holes ☐	DART AEROSPACE S023454 Clevis D2012 - 107 Start up Operation PART NO: Revision: Operation: Change No:	
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